



## Catalytic reduction of bromate by Co-embedded N-doped carbon as a magnetic Non-Noble metal hydrogenation catalyst

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### ABSTRACT

While catalytic hydrogenation of bromate represents a useful technique for eliminating carcinogenic bromate, expensive noble-metal catalysts and excessive H<sub>2</sub> gas are usually required, impeding large-scale implementation of this technique. As borohydride is an alternative source for releasing H<sub>2</sub> in a more controllable way and non-noble metal catalysts (e.g., Co) can catalyze hydrolysis of borohydride to generate H<sub>2</sub>, it is promising to employ Co and borohydride for hydrogenation of bromate. Moreover, it is even more practical to develop heterogeneous catalysts with magnetism for easier handle and recovery of catalysts. Therefore, the aim of this study is to develop such a magnetic heterogeneous catalyst for bromate reduction by using borohydride. Herein, a special Co-based catalyst is fabricated by transforming Co-substituted prussian blue analogue into Co-embedded N-doped carbon (Co@NC) composite through carbonization. Co@NC also exhibits a higher catalytic activity for reducing bromate than the commercial Co<sub>3</sub>O<sub>4</sub> as Co@NC could accelerate hydrolysis of NaBH<sub>4</sub> to generate H<sub>2</sub> gas much faster. The activation energy (*E<sub>a</sub>*) of bromate reduction by Co@NC is also much lower than the reported *E<sub>a</sub>*. Co@NC could still completely remove bromate and reduce it to bromide under alkaline conditions, and Co@NC also exhibit a very high selectivity towards bromate reduction in the presence of other anions. Moreover, Co@NC could be also reused for multiple-cycles to continuously reduce bromate to bromide. These features demonstrate that Co@NC is certainly an advantageous and convenient heterogeneous catalyst for reducing bromate in water.

### 1. Introduction

As advanced oxidation technology (AOT) has been extensively employed for disinfection [1], numerous disinfection by-products (DBPs) would occur, and some of them are hazardous, posing serious threats on human health and ecology [2]. Among these hazardous DBPs, bromate (BrO<sub>3</sub><sup>-</sup>) is particularly critical as bromate could be easily generated by oxidation of bromide ions, and bromate is proven to be carcinogenic as it is listed as a Group 2B substance by International Agency for Research on Cancer [3]. Therefore, World Health Organization has constrained its maximum concentration to 10 µg/L in

drinking water due to its toxicity [3]. However, different levels of bromate have been also detected throughout the world. For instance, a study by Gunten et al. has been reported that the concentration of bromate in drinking water could reach to 40 µg/L in the United State [4], which is much higher than the bromate concentration reported in India (5.34 µg/L), Canada (6.11 µg/L) and Chile (8.8 ng/L) [5]. Another work by Husam and co-workers found that the concentrations of bromate detected in different water systems in Kuwait were 19.6 µg/L and 9.48 µg/L in tap water and saline brackish water, respectively [6].

Moreover, while ozonation is recognized as the typical AOT for causing the formation of bromate [7], recent studies have revealed

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sulfate-radical-based AOT would also lead to the formation of bromate [8,9]. As these AOTs are widely-adopted in wastewater treatments and disinfection, it is critical and urgent to eliminate bromate from water to avoid its adverse effect.

Even though some studies have proposed to inhibit bromate formation during implementation of AOT [10], such a strategy is not satisfactory because bromate formation cannot be completely and effectively suppressed [11]. Thus, increasing attentions are paid to remove the resulting bromate from water through physio-chemical techniques, such as adsorption [12–14], filtration [15,16], membrane [17,18], etc. Even though these techniques could remove bromate, bromate actually is just transferred from aqueous phase to solid phase. Especially, while membrane processes seem a useful approach to remove bromate from solutions, highly-concentrated bromate would be produced [19]. Thus, alternative approaches must be taken and some studies attempted to reduce bromate back to bromide in order to lessen its toxicity [20–22].

Typically, bromate reduction can be achieved by using metal catalysts with H<sub>2</sub> gas to hydrogenate bromate. However, most of these studies require usage of noble metal catalysts (e.g., Pd and Ru), and continuous purge of H<sub>2</sub> gas [20,21]. For instance, Chen et al. developed a CoS<sub>2</sub> hollow sphere to reduce bromate in drinking water in the presence of H<sub>2</sub> gas as a reducing agent [23]. Besides, Li and co-workers prepared Pd nanoparticles supported on core-shell structured magnetite with polyaniline assisted with a continuous H<sub>2</sub> flow to perform the catalytic reduction of bromate [24]. Moreover, Sun's group synthesized a Pd catalyst supported on CeO<sub>2</sub> modified SBA-15 for catalytic hydrogenation reduction of bromate [25]. Though those studies have successfully reduced bromate to bromide, their sophisticated catalyst preparation procedure, usage of organic solvent and precious metal for preparing catalysts as well as H<sub>2</sub> gas-involved catalytic reduction certainly limit their widespread applications [26,27].

Therefore, non-noble-metal catalysts and a more controllable approach of introducing H<sub>2</sub> should be developed. As an alternative to H<sub>2</sub> gas, borohydrides are proven as safe, and convenient sources to release H<sub>2</sub> gas [28–30]. More importantly, H<sub>2</sub> release from borohydrides can be manipulated through catalyzing hydrolysis of borohydrides in water by non-noble-metal catalysts. Therefore, it would be advantageous to employ such a process for hydrogenation of bromate. Nevertheless, a few studies have been conducted to explore this process for bromate reduction [22,31,32]. Especially, it would be more promising and practical to develop heterogeneous catalysts with magnetism for easier handle and recovery after reactions. For instance, a nanoscale cobalt/carbon cage (NCC) was derived from ZIF-67 for catalyzing NaBH<sub>4</sub> to release H<sub>2</sub> for bromate reduction [32]. Thus, the aim of this study is to develop such a magnetic heterogeneous catalyst for bromate reduction by using borohydride as a reducing agent.

Since cobalt (Co) is validated as the most efficient non-noble-metal catalyst for hydrolysis of borohydride to generate H<sub>2</sub>, a special Co-based catalyst is fabricated by embedding Co nanospheres onto a sheet-like carbonaceous substrate which is also doped with nitrogen for enhancing catalytic activities of Co through stabilizing effects [33,34]. Opposed to conventional fabrication of metal-immobilized carbon composites, a Co-substituted Prussian Blue Analogue (CoPBA) is adopted as a precursor, which is transformed to this Co-embedded N-doped carbon (Co@NC) composite through a simple carbonization. Through carbonization of CoPBA, Co ions of CoPBA are converted to Co<sup>0</sup> and Co<sub>3</sub>O<sub>4</sub>, whereas cyano groups of CoPBA are transformed to N-doped carbon. The resultant Co@NC comprised Co nanospheres well-distributed over N-doped carbon sheets to make active sites of Co species easier to expose to reactants, enabling Co@NC to be a promising catalyst for bromate reduction via catalyzed hydrolysis of borohydride.

## 2. Experimental

All reagents in this study were used as received without additional purification, and detailed information of reagents can be found in the

supporting information. Preparation of Co@N-doped carbon (Co@NC) can be illustrated as shown in Fig. 1. Self-assembly of Co<sup>2+</sup> and Co(CN)<sub>6</sub><sup>3-</sup> afforded CoPBA ((Co<sub>3</sub>[Co(CN)<sub>6</sub>]<sub>2</sub>) which was then directly carbonized to produce Co@NC. The detailed procedure for fabricating Co@NC and characterization was given in the supporting information.

Catalytic reduction of bromate by Co@NC using NaBH<sub>4</sub> as a source of H<sub>2</sub> was evaluated through batch-type experiments. The experimental protocols can be then found in the supporting information. Removal efficiency for bromate and conversion efficiency for bromide were determined by the following equation:

$$q_t = \frac{v|C_0 - C_t|}{M} \quad (1)$$

where  $M$  (g) is the amount of Co@NC used in the reduction experiment and  $v$  (L) is the total volume of solution. For comparing removal efficiency for bromate and conversion efficiency of bromide,  $C_t$  denoting the concentration of bromate (or bromide) at a given reaction time  $t$ , was expressed in mmol/L and so was  $C_0$  (mmol/L), the initial concentration of bromate (or bromide). The  $q_e$  was used to express removal efficiency for bromate and conversion efficiency for bromide at equilibrium. An initial bromate concentration of 10 mg/L (i.e., 0.078 mM) was employed as this concentration has been extensively used as a model in published studies [23,35,36].

The temperature of 20 °C was particularly chosen as the standard temperature in the study to simulate the ambient temperature. The effect of temperature was investigated by varying temperature from 20 to 40, and 60 °C for further determining rate constants, and activation energy. For study the effect of co-existing anions on bromate reduction, bromate solution containing equivalent concentration (i.e., 10 mg/L) of those co-existing anions together was prepared to examine the joint effects of these anions. The concentration of Co concentration in water was measured using ICP-OES (Thermo Scientific Optima8300, USA). The concentration of DO was measured using a DO meter (YSI 5000).

## 3. Results and discussion

### 3.1. Characterization of Co@NC

As Co@NC was derived from CoPBA (Co<sub>3</sub>[Co(CN)<sub>6</sub>]<sub>2</sub>) through carbonization, the morphology of CoPBA was visualized firstly in Fig. 2 (a), in which the as-prepared CoPBA was a group of nanoscale rounded particles. Its TEM image (Fig. 2(b)) also confirmed that Co<sub>3</sub>[Co(CN)<sub>6</sub>]<sub>2</sub> was comprised of many rounded nanoparticles that are consistent to the reported morphologies of PBA without addition of surfactants or citrates [37,38]. The corresponding crystalline structure of CoPBA was then displayed in Fig. S1, and the pattern was properly indexed to the reported X-ray diffraction (XRD) pattern of Co<sub>3</sub>[Co(CN)<sub>6</sub>]<sub>2</sub> [39–41], verifying the successful formation of CoPBA.

After CoPBA was carbonized to become Co@NC (Fig. 2(c)), the resultant Co@NC possessed a very distinct morphology as the rounded morphology of Co<sub>3</sub>[Co(CN)<sub>6</sub>]<sub>2</sub> had disappeared. Instead, the carbonized product of CoPBA exhibited many dark-colored nanospheres could be found on the light-colored substrate. A closer observation of Co@NC (Fig. 2(d)) further displays that the dark-colored particles were nanoscale with sizes ranging from 10 to 25 nm, and well-distributed over the light-colored substrate. This result indicates that CoPBA had been converted to form a nanocomposite material via carbonization to consist of nanospheres distributed over a sheet-like matrix.

To identify the composition of Co@NC, the XRD pattern of Co@NC was measured and is shown in Fig. 3(a), in which three noticeable peaks at 44.2°, 51.5° and 75.8° can be detected, and ascribed to crystallographic planes of (1 1 1), (2 0 0) and (2 2 0) of Co<sup>0</sup> (JCPDS# 15–0806), respectively. This suggests that cobalt formed and remained within Co@NC was in the form of Co<sup>0</sup>. Nevertheless, several short peaks could be also noted at 31.2, 36.8, and 38.5°, corresponding to (2 2 0), (3 1 1),

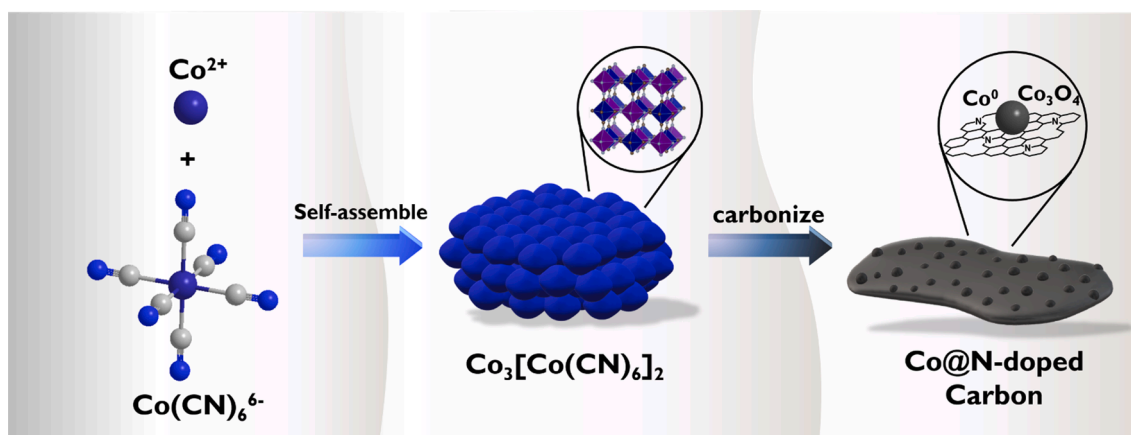


Fig. 1. Schematic illustration of preparation of Co@N-doped carbon (Co@NC).

and (2 2 2) planes of tricobalt tetraoxide ( $\text{Co}_3\text{O}_4$ ) (JCPDS# 42-1467), demonstrating that a relatively low fraction of  $\text{Co}_3\text{O}_4$  existed in Co@NC.

The presence of  $\text{Co}_3\text{O}_4$  could be also verified by Raman spectroscopy. Fig. 3(b) displays a Raman spectrum of Co@NC, in which a series of bands at 192, 470, 510, and 682 Raman shift ( $\text{cm}^{-1}$ ) were detected, and attributed to  $\text{Co}_3\text{O}_4$  [42]. The peaks at 192, and 510  $\text{cm}^{-1}$  were ascribed to the  $F_{2g}$  symmetry of  $\text{Co}_3\text{O}_4$  [43], whereas the peak at 470  $\text{cm}^{-1}$  corresponded to the  $E_g$  symmetry. Besides, the peak at 682  $\text{cm}^{-1}$  could be assigned for the  $A_{1g}$  symmetry of  $\text{Co}_3\text{O}_4$  [44,45]. Moreover, the conjugated carbon of Co@NC was also revealed in the Raman spectra. The peaks at 1350 and 1590  $\text{cm}^{-1}$  could be attributed to the disordered structure carbon (i.e., the D band) and the graphitic carbon (i.e., the G band) of Co@NC, respectively. This demonstrates that the organic portion of CoPBA had been transformed into carbonaceous materials.

As reported in previous studies of carbonization of PBA into metal/carbon composites, the as-formed metal particles were present as dark-colored spheres whereas the light-colored substrate was a carbonaceous substrate [37]. Thus, the afore-mentioned features about Co@NC seemed to consist of the same configuration in which these dark-colored particles would be cobaltic particles embedded onto the carbonaceous matrix.

To further investigate surface chemistry of Co@NC, XPS analysis of Co@NC was conducted. Fig. 4(a) first shows C1s spectrum of Co@NC, which revealed three underlying peaks at 284.6, 285.3, and 287.5 eV, corresponding to C-C ( $sp^3$ ), C-N, and C = O bonds, respectively [46,47], derived from N-doped carbon. Fig. 4(b) displays the core-level spectrum of Co2p, which could be deconvoluted to reveal multiple peaks. Specifically, the peaks at 780.2 and 797.2 eV were attributed to  $\text{Co}^{3+}$  [48,49], whereas the peaks at 781.8 and 798.6 eV corresponded to  $\text{Co}^{2+}$ . Nonetheless, the Co2p spectrum did not exhibit noticeable peaks of  $\text{Co}^0$ . This was possibly because the penetration depth of XPS analysis is very short and thus XPS is typically employed to analyze surficial chemistry of substrates.  $\text{Co}^0$  on the surface of Co@NC might be already oxidized to form  $\text{Co}_3\text{O}_4$  [50–52]. Moreover, the N1s spectrum (Fig. 4(c)) was also deconvoluted to reveal two peaks at 397.6, and 399.6 eV, corresponding to pyridinic-N, and quaternary-N, respectively [53]. In particular, pyridinic N has been considered to be advantageous for stabilizing metal components [33,34].

Additionally, since Co@NC was derived from carbonization of CoPBA, thermogravimetric (TG) variation of CoPBA in  $\text{N}_2$  was measured in Fig. 5(a). CoPBA started exhibiting weight loss from ca. 50 °C, and continued to lose weight until 200 °C possibly because of escape of gases or solvents in CoPBA. Next, a considerable weight loss occurred at 300 °C possibly due to carbonization of  $\text{Co}(\text{CN})_6$ , and then weight remained steady until 600 °C at 50 wt%. This residual weight of CoPBA also indicated that the yield of conversion of CoPBA to Co@NC was ca. 50 wt%. On the other hand, the TG variation of Co@NC was also

measured, and it did not exhibit any significant weight loss up to 600 °C, revealing a superior thermal stability of Co@NC.

On the other hand, since Co@NC was comprised of  $\text{Co}^0$ , making it a magnetic material, its saturation magnetization was then measured in Fig. 5(b). At ambient temperature, Co@NC can exhibit up to 130 emu/g, demonstrating a significantly high magnetism of Co@NC. The inset of Fig. 5(b) also revealed that Co@NC could be easily dispersed in solutions and collected by a magnet in solutions.

Furthermore, as catalytic bromate reduction by Co@NC occurs in aqueous solutions, it was important to realize surface charges of Co@NC in water as a function of pH. Fig. 5(c) displays that the surface charge of Co@NC was + 8 mV at pH = 3 and then gradually decreased at increasing pH. At pH = 7, the surface charge was ca. -17 eV, and further decreased to -48 eV at pH = 11, demonstrating that the surface charge of Co@NC was negatively-charged at most of pH values with a  $\text{pH}_{zpc}$  = ca. 3.7.

On the other hand, as Co@NC exhibited a very interesting morphology of sheet-supported Co, its textural properties were then determined by  $\text{N}_2$  sorption isotherm. Fig. 5(c) displays that its  $\text{N}_2$  sorption isotherm could be classified as the IUPAC type IV isotherm (IUPAC = International Union of Pure and Applied Chemistry) with a noticeable hysteresis loop, suggesting that Co@NC contained porous structures. The inset in Fig. 5(c) further confirmed that Co@NC contained mesopores and macropores. The BET surface area of Co@NC was then calculated as 21  $\text{m}^2/\text{g}$  with a pore volume of 0.09  $\text{cm}^3/\text{g}$ .

### 3.2. Catalytic bromate reduction using Co@NC in the presence of $\text{NaBH}_4$

Since bromate might be removed through adsorption, it was necessary to examine whether bromate could be removed simply by adsorption to Co@NC. Fig. 6(a) shows that when Co@NC alone was present, the concentration of bromate remained almost the same after 60 min without presence of any bromide, suggesting that bromate could not be removed and reduced by Co@NC via adsorption. On the other hand, we also investigated whether  $\text{NaBH}_4$  alone could reduce bromate. Nevertheless, the reducing agent  $\text{NaBH}_4$  was also tested to examine whether bromate could be removed and reduced by  $\text{NaBH}_4$  alone. Nonetheless, when  $\text{NaBH}_4$  alone was adopted, a very negligible amount of bromate could be removed and reduced to bromide. This demonstrated that even though  $\text{NaBH}_4$  was a reducing agent,  $\text{NaBH}_4$  itself could not effectively reduce bromate to bromide due to the fact that  $\text{H}_2$  generation from self-hydrolysis of  $\text{NaBH}_4$  was extremely slow.

Next, when Co@NC was combined with  $\text{NaBH}_4$ , the concentration of bromate rapidly decreased and became almost zero at 60 min. Correspondingly, bromide was also detected and the concentration of bromide quickly increased. Especially, the concentration of bromide (in mmol) occurred in the solution was almost comparable to the original



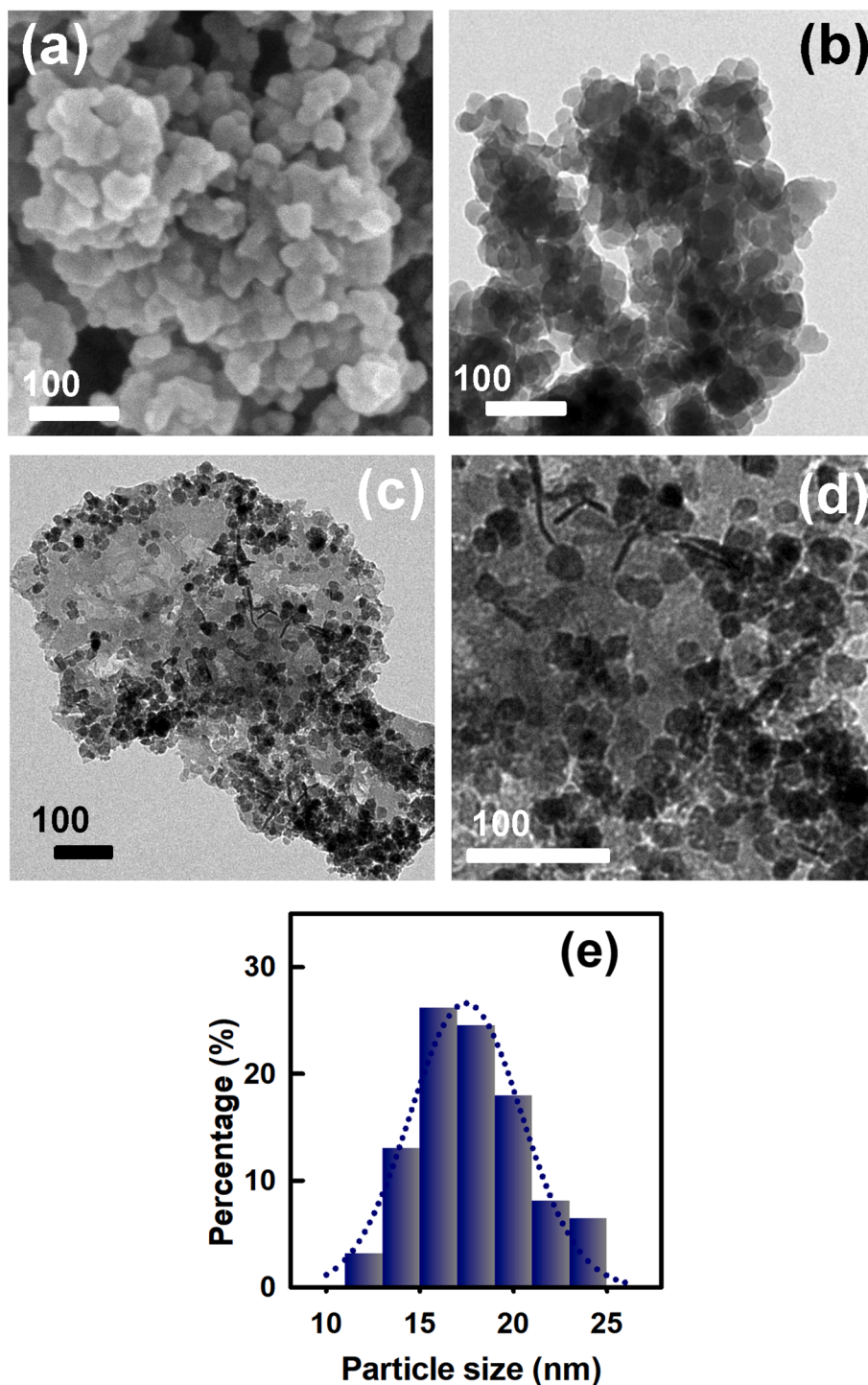


Fig. 2. (a) SEM and (b) TEM images of  $\text{Co}_3[\text{Co}(\text{CN})_6]_2$ ; (c), (d) TEM images of  $\text{Co}@\text{NC}$  at different magnifications; and (e) particle size distribution of nanospheres.

concentration of bromate (in mmol). This suggests that bromate was not only removed but also reduced successfully to bromide in the presence of  $\text{Co}@\text{NC}$  and  $\text{NaBH}_4$ . For comparing catalytic activities of  $\text{Co}@\text{NC}$ , the turnover frequency (TOF) of bromate reduction by  $\text{Co}@\text{NC}$  was also calculated based on the result in Fig. 6 as  $0.42 \text{ h}^{-1}$ . Since no TOFs of bromate reduction by Co-based catalysts has been reported in literatures, and most TOFs reported from studies of Pd-based catalysts, the TOF by  $\text{Co}@\text{NC}$  was then compared with TOFs by Pd-immobilized on carbonaceous supports as listed in Table S1. Even though  $\text{Co}@\text{NC}$  was a non-noble-metal catalyst, the TOF obtained by  $\text{Co}@\text{NC}$  was actually higher than Pd/AC, suggesting that  $\text{Co}@\text{NC}$  is certainly a useful non-

noble-metal catalyst for bromate reduction.

As hydrolysis of  $\text{NaBH}_4$  for generation of  $\text{H}_2$  can be catalytically accelerated in the presence of metal catalysts via the following Eq. (2) [54,55]:



the reaction of  $\text{NaBH}_4$  with  $\text{Co}@\text{NC}$  would generate  $\text{H}_2$  which would then react with bromate on the surface of  $\text{Co}@\text{NC}$  to become bromide and  $\text{H}_2\text{O}$  as follows (Eq. (3)):



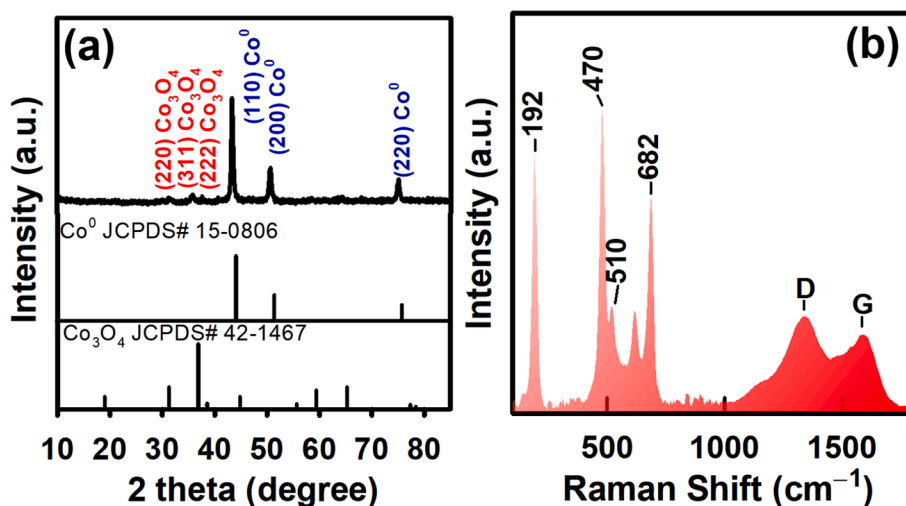


Fig. 3. Characteristics of Co@NC: (a) XRD pattern, (b) Raman spectrum.

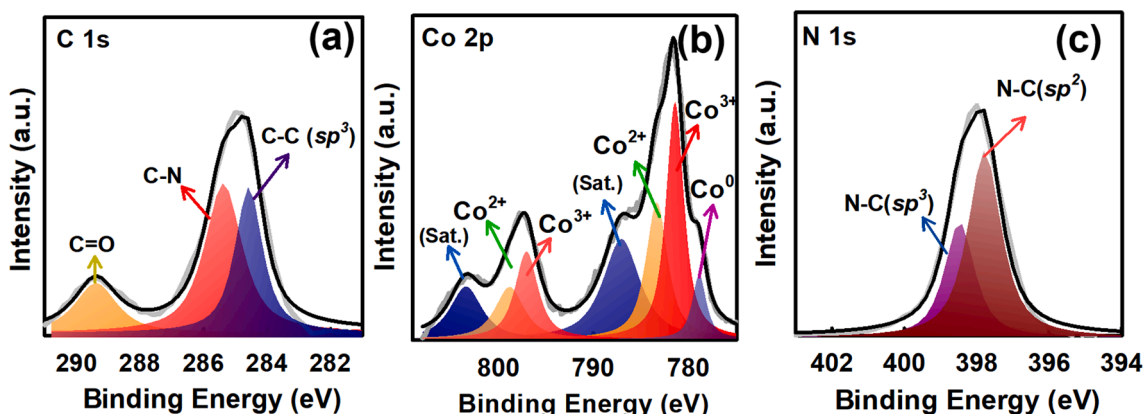


Fig. 4. Core-level XPS spectra of Co@NC: (a) C1s, (b) Co2p, and (c) N1s.

Fig. 6(b) displays  $H_2$  generation by  $NaBH_4$  in the presence of Co@NC;  $H_2$  generation increase quickly along with the reaction time and reached an equilibrium after 20 min. The trend of  $H_2$  generation seemed consistent to the trend of bromate reduction in Fig. 6(a). Bromate reduction by Co@NC with  $H_2$  gas, and also  $H_2$  gas alone was also evaluated and the results can be seen in the supporting information (Fig. S2) as follows. When Co@NC was combined with  $H_2$  gas, the concentration of bromate could be noticeably removed, and bromide could be also detected (Fig. S2(c)). Even though bromate was not completely removed, this result certainly indicated that Co@NC can utilize  $H_2$  gas to reduce bromate to bromide. Nevertheless,  $H_2$  gas itself seemed incapable of removing and reducing bromate to bromide. This result is consistent to a reported study of using cobalt-based heterogeneous catalysts with  $H_2$  gas to successfully reduce bromate to bromide [23]. These results suggested that removal of bromate by Co@NC +  $NaBH_4$  would be related to the reaction expressed in Eq.(3), which could occur through a few possible mechanisms [56].

In the first mechanism, bromate might still temporarily stay on the surface of Co@NC, and encounter with  $H_2$  molecules derived from Co@NC +  $NaBH_4$  to transform into bromide as the path #1 in Fig. 7. Additionally, since Co@NC contained  $Co^0$ , and  $Co^{2+}$ , these Co species would donate electrons to bromate and convert it to bromide, while these Co species would be reduced back to their original reductive states by  $H_2$  [56] as the path #2 in Fig. 7.

While Co@NC was certainly capable of catalyzing hydrolysis of  $NaBH_4$  and further reducing bromate to bromide, it would be necessary

to further compare Co@NC with other cobalt catalysts. To this end, the commercial  $Co_3O_4$  nanoparticle (NPs) (Fig. S3) was employed as a reference catalyst as  $Co_3O_4$  is a well-proven catalyst to catalyze hydrolysis of  $NaBH_4$ , and thus was further used for bromate reduction here. Fig. 6(c) and (d) display that the concentration of bromate also noticeably decreased along with the reaction time, and bromide could be also detected correspondingly. This validates that  $Co_3O_4$  was also capable of reducing bromate to bromide; nevertheless, the removal efficiency for bromate by  $Co_3O_4$  NP was significantly lower than that by Co@NC. To further elucidate the possible reason behind the phenomenon,  $H_2$  generation from  $NaBH_4$  catalyzed by  $Co_3O_4$  NP was also tested in Fig. 6(b). Interestingly,  $H_2$  generation was certainly accelerated by  $Co_3O_4$  NP, confirming that  $Co_3O_4$  NP could catalyze hydrolysis of  $NaBH_4$ . Nonetheless, the  $H_2$  generation amount and rate by  $Co_3O_4$  NP were both much lower than those by Co@NC, thereby leading to the lower removal efficiency for bromate by  $Co_3O_4$  NP. This comparison further validated that bromate reduction by Co@NC was certainly involved with  $H_2$  generation by  $NaBH_4$ , and  $H_2$  would then react with bromate and reduce cobalt species to convert bromate to bromide. Such a comparison also demonstrated that Co@NC was an advantageous and promising Co-based catalyst for reducing bromate in the presence of  $NaBH_4$ .

### 3.3. Effect of Co@NC dosage on bromate reduction

As Co@NC played a critical role for catalyzing hydrolysis of  $NaBH_4$  and bromate reduction, it would be essential to further examine the

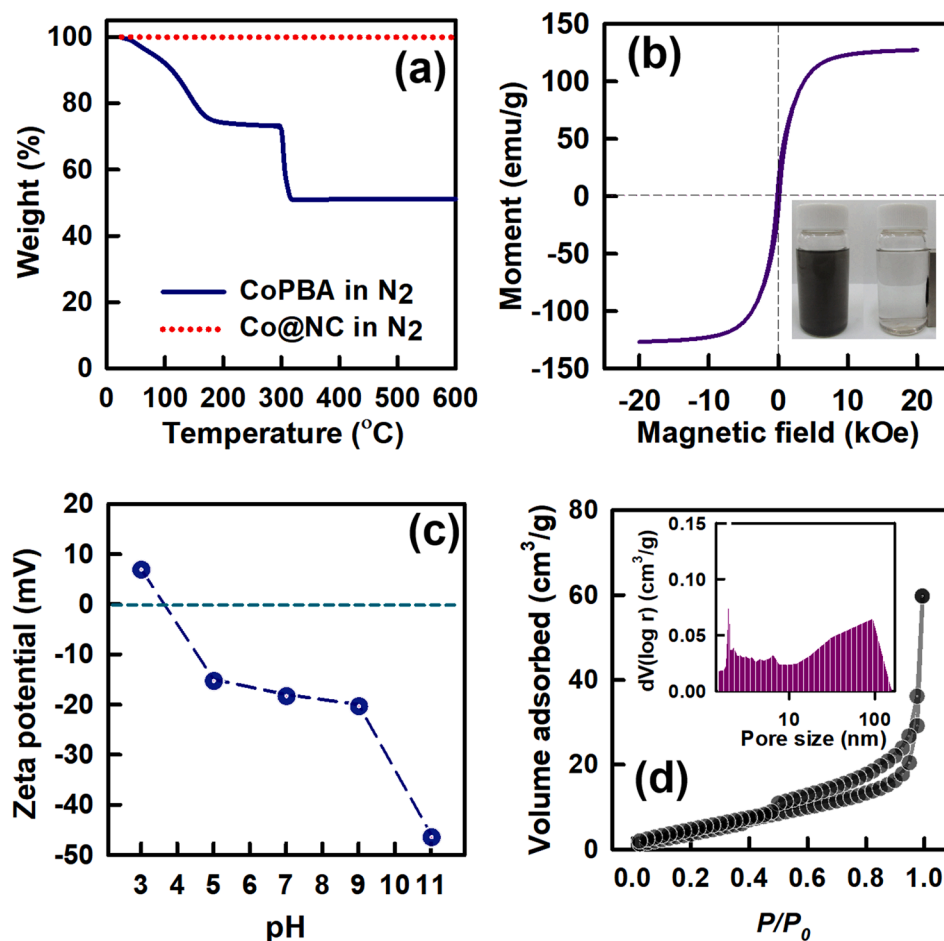


Fig. 5. Physical properties of Co@NC: (a) thermal stability, (b) saturation magnetization at ambient temperature, (c) zeta potentials as a function of pH, and (d)  $N_2$  sorption isotherm and pore size distribution.

effect of Co@NC dosage on bromate reduction by Co@NC +  $NaBH_4$ . To this end, the dosage of Co@NC was varied from 250 to 500, and then 750 mg/L for bromate reduction as shown in Fig. 6(c).

When the dosage of Co@NC increased from 250 to 500 mg/L, the complete removal of bromate was achieved within a shorter time (i.e., 30 min). Correspondingly, the full conversion of bromate to bromide was also achieved within a much shorter time. Such an enhancing effect of higher Co@NC dosage became even more pronounced as the dosage of Co@NC further increased to 750 mg/L as the full conversion of bromate to bromide was completed in 15 min. This result demonstrates that when more active sites (i.e., Co species in Co@NC) were present, bromate reduction could be significantly accelerated.

On the other hand, even though a higher dosage of Co@NC could enhance bromate reduction through accelerating the reaction, it would be interesting to further calculate removal efficiency ( $q_t$ ) of bromate in terms of molecules of bromate removed per gram of catalyst (mmol/g). Fig. 8(a) displays that while the higher dosages of Co@NC could considerably accelerate bromate reduction, their corresponding removal efficiencies ( $q_t$ ) were in fact noticeably lower than that at a lower dosage of Co@NC. Fig. 8(b) also indicates that the conversion efficiency for bromide by a lower dosage of Co@NC was substantially higher than those by the higher dosages of Co@NC. This result demonstrates that while bromate reduction can be accelerated by the more active sites from a higher Co@NC dosage, each activate site might be not fully utilized to contribute to catalytic bromate reduction. In view of respective advantages of lower and higher dosages of Co@NC, the dosage of 500 mg/L was then selected for further investigating other effects on bromate reduction by Co@NC +  $NaBH_4$ .

### 3.4. Effect of temperature on bromate reduction

As temperature is an important factor to catalytic reduction and hydrolysis of  $NaBH_4$  [57–59], the effect of temperature on bromate reduction was then investigated. Fig. 9(a) shows the removal efficiencies for bromate ( $q_t$ ) by Co@NC +  $NaBH_4$  at 20, 40, and 60 °C.

At increasing temperatures, bromate removal proceeded much faster to its equilibrium state, indicating that the higher temperature would enhance bromate reduction particularly in terms of degradation kinetics. To further quantify the kinetics for bromate removal in terms of removal efficiencies ( $q_t$ ), the pseudo first order rate law was then adopted as follows:

$$q_t = q_e(1 - e^{-k_1 t}) \quad (4)$$

where  $q_t$  is the removal efficiency for bromate at time  $t$ ,  $q_e$  is the removal efficiency for bromate at equilibrium, and  $k_1$  is the rate constant ( $\text{min}^{-1}$ ). The corresponding  $k_1$  values at 20, 40, and 60 °C were displayed in the inset of Fig. 9(a), and  $k_1$  increased from 0.126 to 0.222, and 0.381  $\text{min}^{-1}$  as temperature was raised up from 20 to 40 and 60 °C, respectively. Similarly, the same feature can be observed in the case of conversion efficiency ( $q_t$ ) for bromide at different temperatures in Fig. 9(b). As the temperature increased, the conversion efficiency ( $q_t$ ) for bromide also proceeded faster. The corresponding  $k_1$  increased from 0.126 to 0.199, and 0.290  $\text{min}^{-1}$  as temperature was raised up from 20 to 40 and 60 °C, respectively. These results ascertained the enhancing effect of higher temperatures.

Furthermore, since the rate constants increased along with the reaction temperature, the relationship of rate constant of bromate reduc-

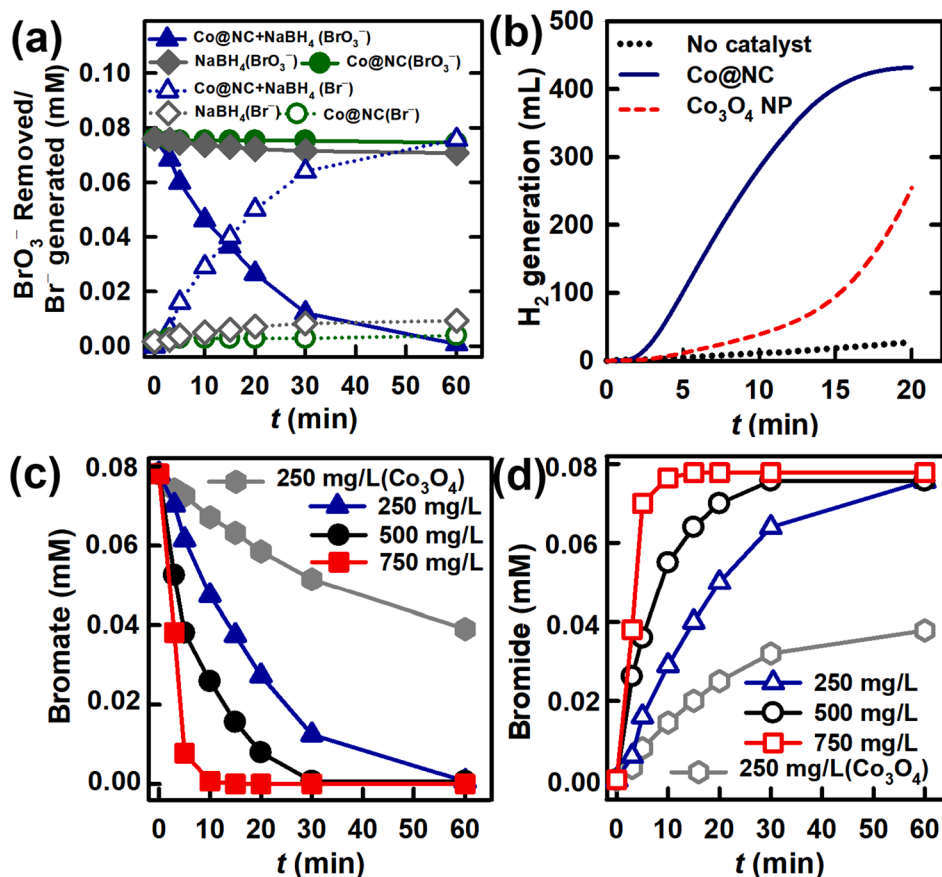


Fig. 6. (a) removal of bromate (bromate = 10 mg/L = 0.078 mM,  $T = 20^\circ\text{C}$ ) and (b)  $\text{H}_2$  evolution from  $\text{NaBH}_4$  by  $\text{Co@NC}$  and the commercial  $\text{Co}_3\text{O}_4$  NP ( $\text{NaBH}_4 = 500$  mg/L, catalyst = 500 mg/L,  $T = 20^\circ\text{C}$ ); effect of catalyst dosage on (c) removal of bromate, and (d) generation of bromide (bromate = 0.078 mM,  $T = 20^\circ\text{C}$ ).

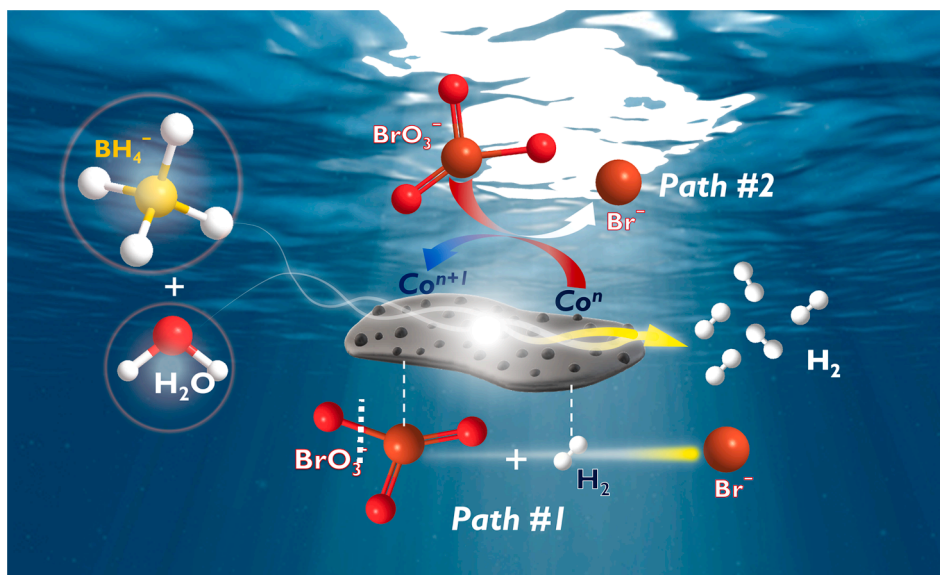


Fig. 7. Proposed mechanisms for bromate reduction to bromide by  $\text{Co@NC}$  in the presence of  $\text{NaBH}_4$ .

tion and temperature was then correlated through the Arrhenius equation as follows (Eq.(5)):

$$\ln k_1 = \ln A - E_a/RT \quad (5)$$

where  $E_a$  represents the activation energy (kJ/mol) for the bromate reduction,  $A$  represents the temperature-independent factor (g/mg/

min);  $R$  is the universal gas constant and  $T$  is the solution temperature in Kelvin (K). A plot of  $\ln k_1$  versus  $1/T$  was displayed in Fig. S4 (the supporting information). The data points are properly fitted by the linear regression ( $R^2 = 0.990$ ), suggesting that the kinetics of bromate reduction can be correlated to temperature via the Arrhenius equation. The corresponding  $E_a$  was then calculated as 22.4 kJ/mol, which



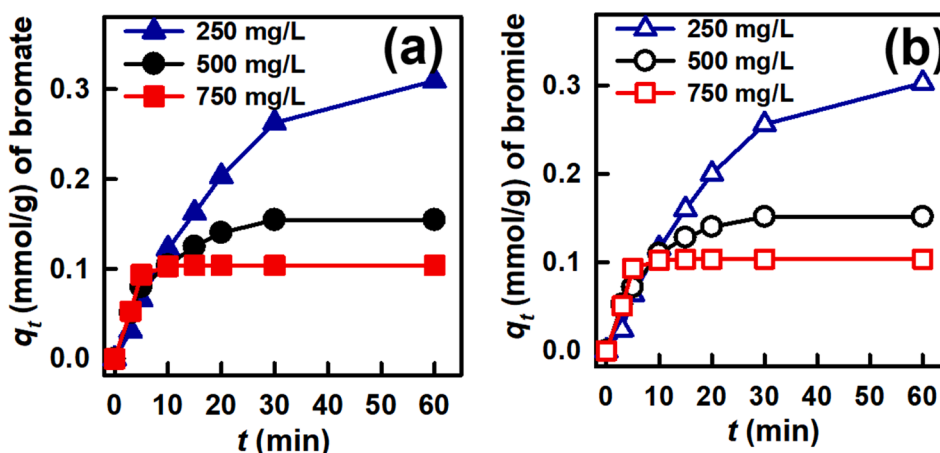


Fig. 8. Effect of Co@NC dosage on (a) removal efficiency of bromate (mmol/g) and (b) conversion efficiency of bromide (mmol/g) using Co@NC (bromate = 0.078 mM, catalyst = 500 mg/L,  $\text{NaBH}_4$  = 500 mg/L,  $T = 20^\circ\text{C}$ ).

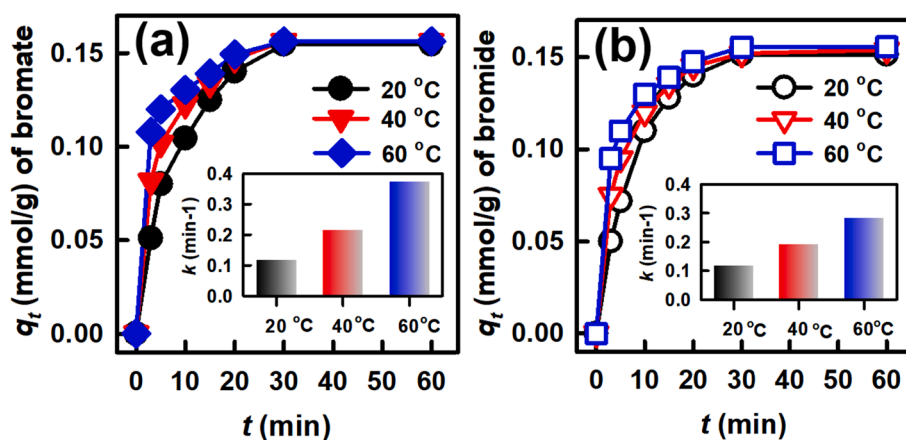


Fig. 9. Effect of temperature on (a) removal efficiency of bromate (mmol/g) and (b) conversion efficiency of bromide (mmol/g) using Co@NC (bromate = 0.078 mM, catalyst = 500 mg/L,  $\text{NaBH}_4$  = 500 mg/L,  $T = 20^\circ\text{C}$ ).

was much lower than the reported values ( $\sim 40$  kJ/mol) of bromate reduction using other catalysts [32], demonstrating the promising advantage of Co@NC.

### 3.5. Effects of pH and co-existing anions on bromate reduction

Since bromate reduction occurs in aqueous solutions, pH values shall influence reductive processes of bromate. Thus, the effect of pH was further investigated by changing bromate solutions to become acidic,

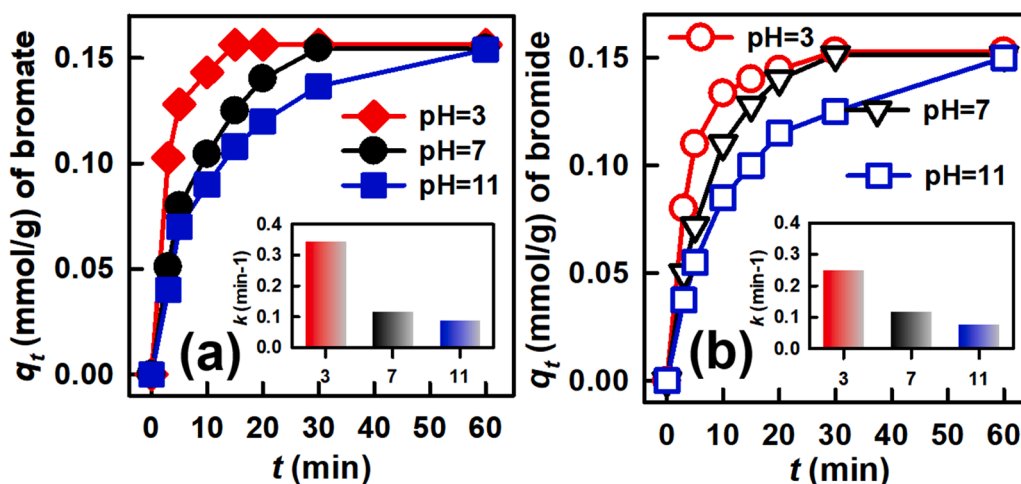


Fig. 10. Effect of pH on (a) removal efficiency of bromate (mmol/g) and (b) conversion efficiency of bromide (mmol/g) using Co@NC (bromate = 0.078 mM, catalyst = 500 mg/L,  $\text{NaBH}_4$  = 500 mg/L,  $T = 20^\circ\text{C}$ ).



neutral and alkaline conditions. Fig. 10(a) shows the removal efficiencies for bromate at pH = 3, 7, and 11, revealing that bromate reduction was considerably influenced by the initial pH of bromate solution. Specifically, when the solution was acidic at pH = 3, bromate reduction proceeded much faster than that at pH = 7, and reached the equilibrium ( $q_e$ ) just in 15 min.

The corresponding  $k_1$  was  $0.35 \text{ min}^{-1}$ , which was much higher than  $k_1$  of  $0.126 \text{ min}^{-1}$  at pH = 7, suggesting the acidic condition seemed to facilitate bromate reduction. In contrast, at pH = 11, bromate reduction proceeded noticeably slower with  $k_1$  of  $0.098 \text{ min}^{-1}$  while bromate could be still completely removed. Similar trends can be observed in the case of conversion efficiency for bromide at different pH in Fig. 10(b). At pH = 3,  $q_t$  for bromide also proceeded much quicker with a  $k_1$  of  $0.255 \text{ min}^{-1}$  which was also substantially higher than that at pH = 7 ( $0.126 \text{ min}^{-1}$ ). However, when pH became 11, the corresponding  $k_1$  also dropped significantly to  $0.090 \text{ min}^{-1}$ .

These results revealed that the acidic condition would facilitate bromate reduction, while the alkaline condition would hinder the reductive process. As illustrated in Fig. 7, the mechanism of bromate reduction via the path #2 would be achieved through reactions between bromate anions presented on the surface of Co@NC and  $\text{H}_2$ . Since the surface of Co@NC would become positively-charged owing to accumulation of  $\text{H}^+$  at pH = 3, the electrostatic attraction between bromate anions and Co@NC would be strengthened and facilitate approach of bromate towards Co@NC. On the contrary, the alkaline condition would make the surface of Co@NC more negatively-charged as displayed in Fig. 5(c), causing stronger electrostatic repulsion between bromate anions and Co@NC, constraining approach of bromate towards Co@NC and limiting reductive reactions [60,61]. Besides,  $\text{OH}^-$  anions would compete with  $\text{BH}_4^-$  anions to occupy the surfaces of Co@NC, diminishing the contact between active sites and  $\text{BH}_4^-$  anions, then lowering the mass transfer in catalytic system [62,63], thus subsequently decreasing the hydrogen generation rate and bromate reduction efficiency from Co@NC +  $\text{NaBH}_4$  system.

In addition, as bromate may co-exist with other species, especially anions such as nitrate, phosphate and sulfate, it would be critical to investigate whether these typical anions would seriously influence bromate reduction by Co@NC +  $\text{NaBH}_4$ . Before evaluating the effect of different anions, bromate solution containing equivalent concentration (i.e., 10 mg/L) of those co-existing anions was firstly prepared. Fig. 11 (a) shows removal efficiency for bromate in the absence and presence of co-existing anions.

Interestingly, bromate was still completely and quickly removed in the presence of co-existing anions; the corresponding  $k_1$  (as seen in the inset) was only slightly lower than that obtained in the absence of co-existing anions. The similar result can be observed in the case of conversion efficiency for bromide in Fig. 11(b) as bromate could be still

completely converted and reduced to bromide. The corresponding  $k_1$  was also very comparable to that obtained in the absence of co-existing anions. Interestingly, Fig. 11(a) also shows that these co-exist anions (nitrate, phosphate and sulfate) were almost not removed and adsorbed by Co@NC. The results validate that Co@NC +  $\text{NaBH}_4$  can exhibit high selectivities towards bromate anions and effectively convert bromate to bromide even in the presence of other anions.

On the other hand, as dissolved oxygen (DO) may cause adverse effect to the reduction of bromate as illustrated in literature [64,65], the effect of different DO concentrations on bromate reduction using Co@NC +  $\text{NaBH}_4$  had been also investigated. When DO was increased from 5 (the original case) to 15 mg/L (with additional purge of  $\text{O}_2$ ), bromate reduction was slightly influenced as bromate was incompletely eliminated even though the reduced bromate was still converted to bromide (Fig. S5(c)). This result suggests that the reduction of bromate using Co@NC +  $\text{NaBH}_4$  was slightly inhibited with high concentrations of DO. Similarly, Xiao et al. found that higher DO concentrations inhibited bromate reduction efficiencies of a sulfite/Fe(II) system [35]. Besides, Nawaz and co-workers also reported that DO caused a negative effects to bromate removal using UV-254/sulfite [66]. This information had been added in the main text. Please see the revised manuscript.

### 3.6. Recyclability of Co@NC for bromate reduction

As Co@NC was proposed as a magnetic heterogeneous catalyst for easier recovery and reuse, it would be necessary to further examine its recyclability. Fig. 12 displays multi-cyclic removal efficiencies for bromate and conversion efficiencies for bromide at equilibrium over 6 cycles by reusing Co@NC without any regeneration treatments. In the consecutive cycles, bromate could be consistently and completely removed and reduced to bromide without significant changes. This indicates that the used Co@NC could still exhibit robust catalytic activities towards bromate reduction. Moreover, the used Co@NC was also examined for its crystalline structure (Fig. 12(b)) which was very comparable to that of pristine Co@NC, demonstrating that Co@NC was a reusable and stable catalyst for reducing bromate. The concentration of  $\text{Co}^{2+}$  from Co@NC for multiple bromate reduction cycles had been measured as 0.015 mg/L using ICP-MS, which is much lower than the initial concentration of Co@NC (i.e., 500 mg/L) as well as the standard Co ion permission in drinking water (100  $\mu\text{g/L}$ ) by Environmental Protection Agency (EPA), USA, validating that Co@NC was a stable and durable catalyst.

For comparison, numerous studies have also employed heterogeneous catalysts for catalytic reduction of bromate using  $\text{NaBH}_4$ . A previous study employed an iron MOF (i.e., MIL-88A) and a cobalt MOF (i.e., ZIF-67) for catalyzing  $\text{NaBH}_4$  to produce hydrogen in situ and reduce bromate [67]. Moreover, a nanoscale cobalt/carbon cage (NCC) has

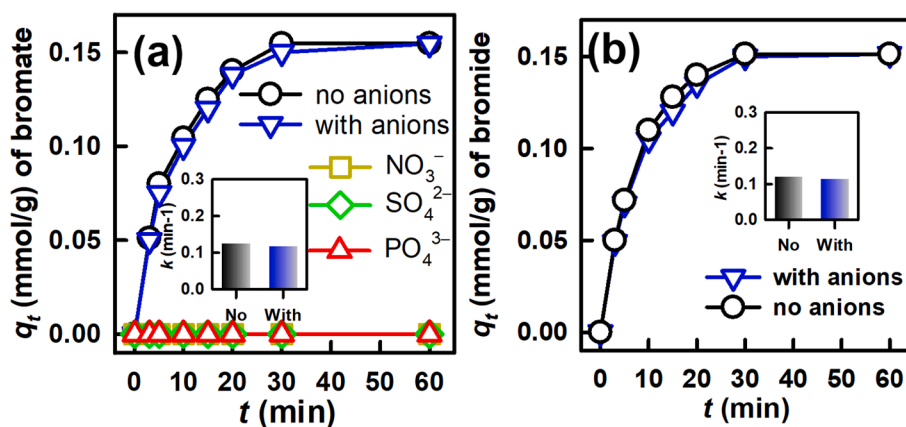


Fig. 11. Effect of anions on (a) removal efficiency of bromate (mmol/g) and (b) conversion efficiency of bromide (mmol/g) using Co@NC (bromate = 0.078 mM, catalyst = 500 mg/L,  $\text{NaBH}_4$  = 500 mg/L,  $T = 20^\circ\text{C}$ ).

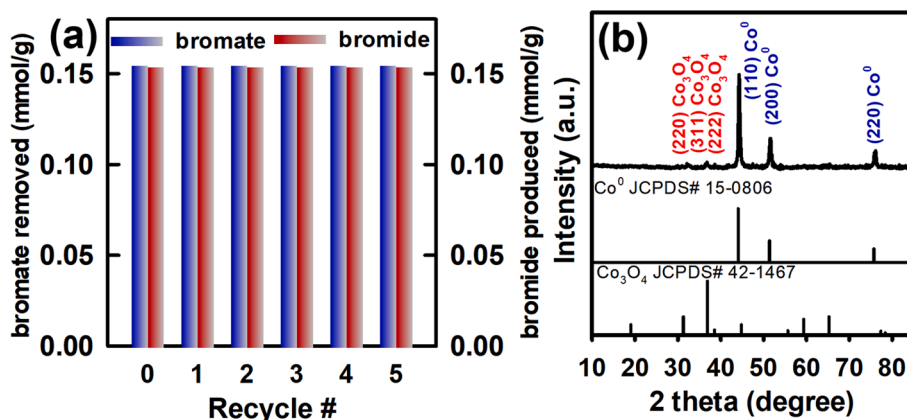


Fig. 12. (a) recyclability of Co@NC for reduction of bromate to bromide (bromate = 0.078 mM, catalyst = 500 mg/L, NaBH<sub>4</sub> = 500 mg/L, T = 20 °C), and (b) XRD pattern of used Co@NC.

been also developed for bromate reduction in the presence of NaBH<sub>4</sub> [32]. Besides, a recent work by Nurlan and co-workers fabricated a Ni-MOF and used it to accelerate the hydrolysis of NaBH<sub>4</sub> to remove aqueous bromate [31]. Nevertheless, most of the reported catalysts did not possess magnetism property, reducing their reusable capabilities. In contrast, Co@NC was prepared via a simple method and exhibited high catalytic activity for reducing bromate. Especially, Co@NC also possessed strong magnetism, making it superior reusability for multiple bromate reduction cycles.

#### 4. Conclusion

In this study, a magnetic Co-embedded N-doped carbon composite (Co@NC) was developed from direct carbonization of CoPBA to serve as a magnetically-controllable heterogeneous catalyst for bromate reduction in the presence of NaBH<sub>4</sub>. Through carbonization of CoPBA, Co ions of CoPBA were converted to Co<sup>0</sup> and Co<sub>3</sub>O<sub>4</sub>, whereas cyano groups of CoPBA were transformed to N-doped carbon to stabilize catalytic characteristics of Co species. The resultant Co@NC comprised Co nanospheres well-distributed over N-doped carbon sheets to make active sites of Co species easier to expose to reactants. While Co@NC and NaBH<sub>4</sub> could not remove and reduce bromate individually, the combination of Co@NC and NaBH<sub>4</sub> could rapidly and completely reduce bromate to bromide. Co@NC could also exhibit higher catalytic activity for reducing bromate than the commercial Co<sub>3</sub>O<sub>4</sub> NP as Co@NC could accelerate hydrolysis of NaBH<sub>4</sub> to generate H<sub>2</sub> gas much faster. More importantly, three mechanisms for reducing bromate by Co@NC + NaBH<sub>4</sub> were proposed on the basis of interactions of bromate, Co@NC and resulting H<sub>2</sub> gas. The *E<sub>a</sub>* of bromate reduction by Co@NC was also much lower than the reported *E<sub>a</sub>* in literature. Co@NC could still completely remove bromate and reduce it back to bromide under alkaline conditions, and Co@NC also exhibit a very high selectivity towards bromate reduction even in the presence of other anions. Moreover, Co@NC could be also reused for multiple-cycles to continuously reduce bromate to bromide. These features demonstrate that Co@NC was certainly an advantageous and convenient heterogeneous catalyst for reducing bromate in water.

#### CRediT authorship contribution statement

**Bing-Cheng Li:** Data curation, Writing - original draft. **Hongta Yang:** Data curation. **Eilhann Kwon:** Data curation, Visualization, Investigation. **Duong Dinh Tuan:** Writing - review & editing. **Ta Cong Khiem:** Visualization, Investigation. **Grzegorz Lisak:** Data curation, Visualization. **Bui Xuan Thanh:** Data curation, Visualization, Investigation. **Farshid Ghanbari:** Writing - original draft, Investigation. **Kun-Yi Andrew Lin:** Data curation, Writing - original draft.

#### Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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#### Appendix A. Supplementary material

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.seppur.2021.119320>.

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